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D205-523-043
Job Sheet 185563



Part No: D205-523-043

Job Qty: 4 ea

Part Name: Slide Bar Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F IPP B 02.04.04 Updated Drawing and Added Inspection Level 21 SM

Ship Via:

6313

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-1		NOV 07 2018
100	Packaging	4 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-2		NOV 07 2018
110	Small Fab	4 pcs	11/16/18	11/16/18	0.00	1.14	Small Fab-1		NOV 07 2018
120	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC5		NOV 07 2018
130	Packaging	4 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1		NOV 07 2018
140	QC21-SA	4 Ea	11/16/18	11/16/18	0.00	0.00	QC21		NOV 07 2018

Part Op 110 - Assemble as per Dwg D205-523-043

Descriptions:

NOV 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
33116	Stud Fitting	8 Ea (2 ea)	90-Start up Operation	5079981X2 S121054 X 6
D3011-1	Rappel Slide Bar	4 Ea (1 ea)	90-Start up Operation	5101876
D3012-1	Decal	8 Ea (2 ea)	90-Start up Operation	5052407X6 S125020X2
D3012-3	Decal	8 Ea (2 ea)	90-Start up Operation	5052408
D3012-5	Decal	8 Ea (2 ea)	90-Start up Operation	5038562X2 S089578 X 6
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	5104002
NAS1149D0616J	Washer	8 Ea (2 ea)	90-Start up Operation	5027732

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	33116	8	9	0
	D3011-1	4	4	0
	D3012-1	8	6	0
	D3012-3	8	11	0
	D3012-5	8	8	0
	MS21042L6	8	348	0
	NAS1149D0616J	8	285	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS				
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐			

Date : _____ Step #: _____ QTY Effective : _____ MPR (OS1042) Approval _____

Description Work Order Deviation	Disposition

DART AEROSPACE
 Container No: S125365
 Part: D205 - 523 - 043
 Job No: 185563
 Serial No/Batch: S125365
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's
 Date: 11/07/16
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 CANADA
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Root Cause		FAULT CATEGORY	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	